

## Rates & Fees

SERVICE	HOURLY RATES/FEES
Training	<b>\$44/hr.</b>
Consultation	<b>\$44/hr.</b>
Labor	<b>\$44/hr.</b>
Setup	<b>\$3.88</b> fee per machine <b>\$12.50</b> fee per service
Bench Reservation	<b>\$15.50/hr.</b>

MATERIAL	PER
<b>PLASTICS</b>	<b>PER-WEIGHT/VOLUME</b>
Nylon 12 (PD-FS-P126-01)	<b>1¢</b> per gram
VeroUltra WhiteS/BlackS (OBJ-09133/OBJ-09132)	<b>25¢</b> per gram
Vero ContactClear (OBJ-09003)	<b>38¢</b> per gram
ABS	<b>10¢</b> per gram
ABS CF10 (333-90310)	<b>\$4.05</b> per centiliter
ASA (333-60508)	<b>\$2.77</b> per centiliter
Elastico Black/Clear (OBJ-09157/OBJ-09158)	<b>25¢</b> per gram
TPU 92A (333-60201)	<b>\$3.28</b> per centiliter
SR-30	<b>26¢</b> per gram
<b>VINYL/PAPER</b>	<b>PER-INCH</b>
Clear Calendered Vinyl (ESM-CCVP-150-30)	<b>\$1.20</b> per inch
Gloss Calendered Vinyl PRO (ESM-GCPRO-150-30)	<b>\$2.00</b> per inch

WallFlair Removable Vinyl (ESM-WFRV-100-30)	<b>\$1.60</b> per inch
<b>WOOD/ACRYLIC</b>	<b>PER-SQUARE-INCH</b>
0.25" Thick 12in W x 24in L Cast Acrylic Sheet	<b>13¢</b> per inch <sup>2</sup>
0.125" Thick 12in W x 24in L Hardwood Plywood Project Panel	<b>3¢</b> per inch <sup>2</sup>

<b>MACHINE</b>	<b>HOURLY RATES</b>
MakerBot Replicator+ and MethodX	Replicator+: <b>60¢/hr.</b> MethodX: <b>\$1.37/hr.</b>
Formlabs Fuse 1	<b>\$7.81/hr.</b>
Stratasys F370 and J35	F370: <b>\$12.00/hr.</b> J35: <b>\$10.30/hr.</b>
Haas Desktop Mill	<b>\$2.20/hr.</b>
Tormach xsTech Router	<b>70¢/hr.</b>
ULS PLS6.150D	<b>\$5.14/hr.</b>
Wazer PRO WaterJet System	<b>\$2.05/hr.</b>
Roland SG3-300	<b>\$2.74/hr.</b>
Formech 508DT	<b>\$1.42/hr.</b>
Artec Leo 3D Scanner	<b>\$6.34/hr.</b>