## Rates & Fees

### Service

<table>
<thead>
<tr>
<th>Service</th>
<th>Hourly Rates/Fees</th>
</tr>
</thead>
<tbody>
<tr>
<td>Training</td>
<td>$44/hr.</td>
</tr>
<tr>
<td>Consultation</td>
<td>$44/hr.</td>
</tr>
<tr>
<td>Labor</td>
<td>$44/hr.</td>
</tr>
<tr>
<td>Setup</td>
<td>$3.88 fee per machine $12.50 fee per service</td>
</tr>
<tr>
<td>Bench Reservation</td>
<td>$15.50/hr.</td>
</tr>
</tbody>
</table>

### Material

#### Plastics

<table>
<thead>
<tr>
<th>Plastic</th>
<th>Per-Weight/Volume</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nylon 12 (PD-FS-P126-01)</td>
<td>1¢ per gram</td>
</tr>
<tr>
<td>VeroUltra WhiteS/BlackS (OBJ-09133/OBJ-09132)</td>
<td>25¢ per gram</td>
</tr>
<tr>
<td>Vero ContactClear (OBJ-09003)</td>
<td>38¢ per gram</td>
</tr>
<tr>
<td>ABS</td>
<td>10¢ per gram</td>
</tr>
<tr>
<td>ABS CF10 (333-90310)</td>
<td>$4.05 per centiliter</td>
</tr>
<tr>
<td>ASA (333-60508)</td>
<td>$2.77 per centiliter</td>
</tr>
<tr>
<td>Elastico Black/Clear (OBJ-09157/OBJ-09158)</td>
<td>25¢ per gram</td>
</tr>
<tr>
<td>TPU 92A (333-60201)</td>
<td>$3.28 per centiliter</td>
</tr>
<tr>
<td>SR-30</td>
<td>26¢ per gram</td>
</tr>
</tbody>
</table>

#### Vinyl/Paper

<table>
<thead>
<tr>
<th>Vinyl/Paper</th>
<th>Per-Inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clear Calendared Vinyl (ESM-CCVP-150-30)</td>
<td>$1.20 per inch</td>
</tr>
<tr>
<td>Gloss Calendared Vinyl PRO (ESM-GCPRO-150-30)</td>
<td>$2.00 per inch</td>
</tr>
<tr>
<td>WOOD/ACRYLIC</td>
<td>PER-SQUARE-INCH</td>
</tr>
<tr>
<td>----------------------------------</td>
<td>-----------------</td>
</tr>
<tr>
<td>0.25” Thick 12in W x 24in L Cast Acrylic Sheet</td>
<td>$0.13 per inch²</td>
</tr>
<tr>
<td>0.125” Thick 12in W x 24in L Hardwood Plywood Project Panel</td>
<td>$0.03 per inch²</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MACHINE</th>
<th>HOURLY RATES</th>
</tr>
</thead>
<tbody>
<tr>
<td>MakerBot Replicator+ and MethodX</td>
<td>Replicator+: $0.60/hr. MethodX: $1.37/hr.</td>
</tr>
<tr>
<td>Formlabs Fuse 1</td>
<td>$7.81/hr.</td>
</tr>
<tr>
<td>Stratasys F370 and J35</td>
<td>F370: $12.00/hr. J35: $10.30/hr.</td>
</tr>
<tr>
<td>Haas Desktop Mill</td>
<td>$2.20/hr.</td>
</tr>
<tr>
<td>Tormach xsTech Router</td>
<td>$0.70/hr.</td>
</tr>
<tr>
<td>ULS PLS6.150D</td>
<td>$5.14/hr.</td>
</tr>
<tr>
<td>Wazer PRO WaterJet System</td>
<td>$2.05/hr.</td>
</tr>
<tr>
<td>Roland SG3-300</td>
<td>$2.74/hr.</td>
</tr>
<tr>
<td>Formech 508DT</td>
<td>$1.42/hr.</td>
</tr>
<tr>
<td>Artec Leo 3D Scanner</td>
<td>$6.34/hr.</td>
</tr>
</tbody>
</table>