Nitridation and Layered Assembly of Hollow TiO$_2$ Shells for Electrochemical Energy Storage

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1. Introduction

Titanium dioxide (TiO$_2$) is a widely used material across various applications including pigments, due to its brightness and high refractive index, UV light absorbers, in electronics for memristors, applications including pigments, due to its brightness and high refractive index, UV light absorbers, in electronics for memristors, and in solar energy conversion. TiO$_2$, especially in the anatase form, has been studied vigorously as a photocatalyst under ultraviolet or visible light by exploiting metal/non-metal doping, which is useful in environmental purification and water splitting. TiO$_2$ has also attracted much interest in the field of energy storage, including lithium ion batteries and supercapacitors. Despite its relatively low theoretical capacity (~330 mAh g$^{-1}$) compared to graphite (~372 mAh g$^{-1}$), TiO$_2$ has been widely investigated as an anode material in lithium rechargeable batteries because of its low volume change (<4%) during Li-ion insertion/desertion, which is directly related to stability or cycling performance. For electrochemical capacitors, mesoporous TiO$_2$ films showed considerably enhanced electrochemical properties when LiClO$_4$ was used as an electrolyte in propylene carbonate (PC). Well-ordered TiO$_2$ nanotube arrays hold good potential as supercapacitor electrodes because they are chemically stable and have open-ended structures rendering an extremely large and solvated ion accessible surface area. Nevertheless, the reported specific capacitances of TiO$_2$ nanotube arrays (<1 mF cm$^{-2}$) are not comparable to those of other metal oxides including RuO$_2$, MnO$_2$, and Co$_3$O$_4$. The small specific capacitance of TiO$_2$ can be attributed to low electronic conductivity and poor electrochemical activity. It was found that the reduction of Ti$^{4+}$ to Ti$^{3+}$ with oxygen depletion of the TiO$_2$ can increase the capacitance properties by making TiO$_2$ more conductive in a charging process. Recently, it was found that hydrogenation can improve the electrochemical performance of TiO$_2$ nanotube arrays up to 3.24 mF cm$^{-2}$ due to the increased donor density and the improved density of surface hydroxyl groups, which are characteristics of electronic conductivity and electrochemical activity, respectively.

It is well known that TiO$_2$ only contributes a low non-faradic and faradic capacitance in terms of charging mechanisms. Generally, TiO$_2$ capacitors behave as conventional electric double layer capacitors (EDLC) rather than pseudocapacitors like other metal oxides. It is believed that pure titania shows very low electrochemical capacitance (<40 μF cm$^{-2}$) due to its high electrical resistance and low faradic capacitance. In addition to efforts to improve the electrical conductivity through the introduction of oxygen deficiencies in TiO$_2$ structures, titanium nitride (TiN) nanotube arrays and microspheres/nanoparticles were also investigated since TiN has a high electronic conductivity (~10$^5$ S m$^{-1}$, bulk). However, the properties of TiN nanotube arrays are limited to a fixed dimension on the substrate in electrochemical cells because Ti foil is commonly
used as a substrate and the subsequent structure will go through an oxidation process. This limitation makes it hard to fabricate large-sized electrochemical cells, which creates further difficulty for tuning the supercapacitor properties. In the case of TiN spheres, the use of other conducting materials (e.g. activated carbon) and polymer binders (e.g. polyvinylidene fluoride (PVDF)) is unavoidable due to the difficulties of fabricating an electrode without them.

Herein, we report the successful synthesis of hollow nitridated titania shells on a sub-micrometer scale through simple nitridation of sol-gel derived hollow TiO$_2$ spheres under ammonia environment at elevated temperatures. The nitridation process is facilitated by the thermal decomposition of NH$_3$ to H$_2$ and N$_2$ at high temperatures. These nitridated hollow shells are assembled into a monolayer film on a water surface, enabling subsequent transfer onto a substrate, which can be done repeatedly and on a large scale. We demonstrate that these films of nitridated shells, assembled without the need of any binder materials, show a great enhancement in electrochemical performance compared to the TiO$_2$ sphere films. Additionally, the areal capacitance of a nitridated shell electrode shows a linear increase with the layer number. Furthermore, the deposition of MnO$_2$ on the surface of a nitridated film causes a remarkable improvement in the specific capacitance due to the interplay of the high electronic conductivity of TiN phase (formed during nitridation) and the high electrochemical activity of MnO$_2$. The composite film supercapacitor displays great cyclic stability up to 1000 cycles as determined by cyclic voltammetry tests.

2. Results and Discussion

The synthesis of hollow TiO$_2$ spheres follows a procedure previously reported by our group. After etching the core SiO$_2$ by a NaOH solution and neutralizing by a HCl solution, amorphous hollow spheres with a shell thickness of 30–40 nm could be obtained, which could be made crystalline with a predominantly anatase phase through calcination in static air at 800 °C without any morphological change (Figure 1). The crystallized hollow TiO$_2$ spheres can be further transformed into nitride shells without losing their hollow structure by annealing at different temperatures under ammonia gas flow. After nitridation, the color of the powder turned from the original white to green or black depending on the nitridation temperature.

Figure 2 shows the X-ray diffraction spectra of the TiO$_2$ calcined at 800 °C and the samples nitridated at different temperatures. The spectrum of TiO$_2$ mostly corresponds to anatase TiO$_2$ (JC-PDS, #73-1764) except for a small portion of rutile phase, indicated by an asterisk. After nitridation under NH$_3$ atmosphere, all the peaks for anatase TiO$_2$ disappear while peaks indicating the cubic structure of TiN are formed with a small peak for rutile phase TiO$_2$ remaining (JC-PDS, #87-0633). The conversion from anatase TiO$_2$ to cubic TiN can be near completion if annealed under ammonia above 800 °C.

We also performed X-ray photoelectron spectroscopy (XPS) measurements to examine the effect of nitridation on the chemical composition and oxidation state of the hollow TiO$_2$ spheres (Figure 3a). The two principal peaks located at ~459 and ~465 eV (dotted line) correspond to the characteristic Ti 2p$_{3/2}$ and 2p$_{1/2}$ of Ti$^{4+}$.[18] The peak for In 3d originated from the substrate (ITO glass). The upper spectrum in Figure 3a shows a clear signal for nitrogen (~396 eV, N 1s) appearing in the nitridated sample at 900 °C while there are no such peaks in the TiO$_2$ sample (lower spectrum). Furthermore, the peaks of the nitridated shell sample are shifted toward a lower binding energy, which can be assigned to be multiple peaks corresponding to Ti–O (2p$_{3/2}$ ~ 459 and 2p$_{1/2}$ ~ 465 eV), Ti–N (2p$_{3/2}$ ~ 456 and 2p$_{1/2}$ ~ 462 eV), and Ti–N–O (2p$_{3/2}$ ~ 457 and 2p$_{1/2}$ ~ 463 eV) (Figure 3b). Thus, the surface of nitridated shells consists of Ti–O, Ti–N, and Ti–N–O chemical bonding states. These different bonding states of Ti in the nitridated shells can be explained by the thermal decomposition of NH$_3$ to H$_2$ and N$_2$ at high temperature (>550 °C).[14] The decomposed hydrogen gas can play a role in partially reducing TiO$_2$.
corresponds to Ti–OH bonding and the relative intensity of this peak in the nitridated titania sample increased after nitridation, which is indicative of the increased presence of hydroxyl groups on the surface of nitridated titania compared to bare TiO$_2$.[18]

Figure 4a schematically shows the fabrication process for an assembled monolayer film of hollow nitridated shells. The well-dispersed nitridated shells in 1-butanol were dropped on the water surface in a container. Due to the high surface tension of water, nitridated shells suspended in 1-butanol starts to spread on the water surface and finally forms a robust film, which is not ruptured by any fluctuation.[19] To transfer the film, the desired substrate was immersed in water and scooped up through the film of nitridated shells on top of the water. Repetition of this simple process can produce a multi-layered nitridated shell film. The digital images in Figure 4a show an assembled monolayer of nitridated shells on water (right) and the film after being transferred onto glass (left). Figure 4b shows a scanning electron microscopy (SEM) image of the obtained film of nitridated shells, confirming the monolayer structure.

Electrochemical impedance studies were conducted to investigate the effect of nitridation on the electrical properties of the hollow TiO$_2$ shells. Figure 5 shows the Mott–Schottky plots based on capacitances that were obtained from the electrochemical impedance at 10 kHz in the dark in the potential range of 0 to 0.7 V. Hollow TiO$_2$ shells show a clear positive slope, a typical characteristic of an $n$-type semiconductor. The Mott-Schottky equation gives the carrier density of a semiconductor as follows:

$$C^2 \cdot \Delta f = \frac{2}{e \cdot N_{\text{d}} \cdot q^2}$$

which facilitates the penetration of nitrogen and the formation of oxygen vacancies in the TiO$_2$ crystal structure. Both hollow TiO$_2$ and nitridated shell samples exhibit the peak for Ti–O–Ti bonding at binding energies of $\approx$530 eV, as shown in Figure 3c, suggesting the existence of oxide even after nitridation.[17] Additionally, the peak of higher energy than Ti–O–Ti bonding corresponds to Ti–OH bonding and the relative intensity of this peak in the nitridated titania sample increased after nitridation, which is indicative of the increased presence of hydroxyl groups on the surface of nitridated titania compared to bare TiO$_2$.[18]
The areal capacitances of hollow TiO$_2$ sphere and nitridated titania samples were calculated as a function of scan rate (Figure 7b). The areal capacitance obtained from galvanostatic charge-discharge measurements can be calculated by the following equation:

$$C = \frac{I \times \Delta t}{\Delta V \times A}$$

(2)

where $I$, $\Delta t$, $\Delta V$, and $A$ are the constant discharging current, time, potential window, and electrode area, respectively. The areal capacitance of the nitridated shell film electrode is 2.48 and 1.91 mF cm$^{-2}$ at scan rates of 10 and 100 mV s$^{-1}$, respectively, which are 181 and 258 times higher than those of the hollow TiO$_2$ shell film electrode (0.0137 and 0.0074 mF cm$^{-2}$). The improved electrochemical performance of the nitridated shell film electrode can be attributed to the enhancement of the electronic properties upon nitridation. The nitridated shell film offers an electronically conducting framework and a fast charge separation network desirable for electrochemical energy.
The areal capacitance of the nitridated shell sample drops from 2.48 to 1.54 mF cm\(^{-2}\) with retention of 62% when the scan rate increases from 10 to 1000 mV/s. In contrast, the bare TiO\(_2\) film electrode maintains only 39% of the initial capacitance. As the rate capability is dependent on the rate of ion diffusion (mass transport) and the conductivity of the electrode, the improved retention rate of the nitridated shell sample is attributed to the enhanced electrical conductivity of the electrode due to the formation of TiN since the sample morphologies are both hollow structures, which implies a similar ion diffusion rate. Figure 7c shows the galvanostatic charge-discharge curves of both shell samples collected at a current density of 50 μA cm\(^{-2}\). The curve of the nitridated titania electrode is substantially prolonged compared to the TiO\(_2\) electrode, indicating a good capacitive behavior. In addition, it has a small IR drop (0.03 V), confirming the low internal resistance of the nitridated titania film. As suggested in Figure 7d, the nitridated shell electrode shows good cycling stability up to 1000 cycles at a scan rate of 200 mV s\(^{-1}\), where CV curves show small current reduction (11.3% decay) during the cycling (Figure S4, Supporting Information).

As mentioned above, the electrochemical performance of the film electrode of nitridated shells is closely related to its electrical conductivity (carrier density). As the carrier density of the nitridated shells was observed to depend on the nitridation conditions, we further studied the effect of the nitridation temperature on the electrochemical performance. As seen in Figure 8a, the capacitive current density in CV curves of the nitridated titania electrode increases when the nitridation temperature is raised from 700 to 900 °C. As expected from electrical conductivity, the sample nitridated at 900 °C yields the highest current density in CV curves while the one nitridated at 700 °C shows no difference in its capacitive CV curve compared to the original TiO\(_2\) sample. Notably, there is no obvious enhancement between samples nitridated at 800 and 900 °C while a large increase in areal capacitance was obtained between TiO\(_2\) sphere samples nitridated at 700 and 800 °C. Thus, it can be inferred that the conducting pathway is completed at around 800 °C, followed by the saturation of electrochemical performance. Moreover, areal capacitances calculated from discharge curves (Figure 8c) show that the nitridated shell film electrode at 900 °C achieved the highest values at a current density range between 5 and 1000 μA cm\(^{-2}\), which is consistent with the result from CV curves. The areal capacitances of the sample nitridated at 700 °C were measured only up to 50 μA cm\(^{-2}\) due to poor charge-discharge performance.

An additional advantage of the assembly process is the potential to improve the electrochemical properties of the material through multi-layer stacking. Figure 8d shows that the areal capacitances of the 800 and 900 °C nitridated titania samples calculated from the integration of CV curves at a scan rate of 50 mV s\(^{-1}\) were found to scale linearly with the number of layers. By fabricating a simple multi-stacked film electrode, the areal capacitance of the sample nitridated at 900 °C can be increased up to 7 mF cm\(^{-2}\) at a scan rate of 50 mV s\(^{-1}\). On the other hand, there was no increase in the areal capacitances of the bare TiO\(_2\) and the sample nitridated at 700 °C. It should
be noted that the nitridated titania electrode treated at 750 °C shows a small linear increase up to three layers, followed by a saturation of electrochemical performance. The poor electrochemical performance of the samples nitridated below 800 °C and bare TiO₂ reconfirms that the electrical conductivity must be high enough to create a pathway for charge to separate from the surface of active materials and move to the current collector.

The assembled film of nitridated shells is also a potential framework for constructing three dimensional conducting networks when decorated with electrochemically active materials. As a proof-of-concept study, we selected MnO₂ as the electroactive component due to its high theoretical capacitance and low electronic conductivity. Despite the promising pseudocapacitive properties of MnO₂, the low electrical conductivity (∼10⁻⁵ S m⁻¹) limits its use without an additional conducting component. The synthesis of a MnO₂/nitridated titania (also MnO₂/TiO₂) composite electrode was accomplished by deposition of MnO₂ through the reaction of an aqueous KMnO₄ solution with ethanol (Figures S1,S2, Supporting Information).[21] MnO₂ deposition on the nitridated shell film electrode was confirmed by XPS study, which clearly shows the characteristic peaks for binding energy corresponding to Mn 2p₃/₂ and Mn 2p₁/₂ (Figure S7, Supporting Information).

Figure 9a shows the areal capacitances of MnO₂-coated samples as a function of scan rate. The areal capacitance of the MnO₂/nitridated sample gained a large enhancement, which is ≈240 times higher than the MnO₂/TiO₂ sample at a scan rate of 50 mV s⁻¹. The areal capacitance at scan rates from 5 to 1000 mV s⁻¹ was increased by about 4.5 times compared to the samples before MnO₂ deposition. This result demonstrates that the nitridated shell film can be a good support for supercapacitors with electroactive materials.

It is generally understood that a hollow structure is superior to a solid one due to its shorter mass diffusion and transport resistance, presuming the surface area is the same. To investigate the advantage of hollow nitridated shells for supercapacitor applications, we conducted a comparison study versus porous nitridated titania spheres, which were produced by nitridating porous anatase TiO₂ spheres under NH₃ at 900 °C. The synthesis of mesoporous anatase spheres involves hydrolysis of silica precursor in a solution of colloidal TiO₂, followed by calcination of the composite to crystallize the amorphous TiO₂ into anatase structure and removal of the silica through chemical etching.[22] As shown in the inset of Figure 9a, the spheres remain porous after nitridation at 900 °C. Nitrogen adsorption and desorption tests revealed that the hollow shells and porous nitridated titania spheres have surface areas of 46 and 62 m² g⁻¹, respectively, with similar pore sizes (∼1.0 nm) (Figure S8, Supporting Information). As expected, the capacitive current density of porous nitridated titania sphere film was slightly higher than that of the hollow nitridated shell sample mainly due to the larger surface area of porous sample. However, the MnO₂/nitridated titania (hollow) electrode exhibited a higher areal capacitance than the MnO₂/nitridated titania (porous) sample. The capacitance increase through the deposition of MnO₂ on the porous nitridated titania sphere film is lower than that for the hollow nitridated shell sample, by the.

Figure 8. a) CV curves of assembled films of hollow nitridated shell samples with different nitridation temperatures collected at a scan rate of 50 mV s⁻¹. b) Areal capacitances of the nitridated shell samples as a function of scan rate. c) Areal capacitances of the nitridated shell samples measured as a function of current density. Due to poor charge-discharge performance, the areal capacitance of nitridated titania treated at 700 °C was only measured up to 0.05 mA cm⁻². d) Areal capacitances of the hollow TiO₂ sphere and nitridated shell samples as a function of number of layers by calculating based on CV curves at a scan rate 50 mV s⁻¹.
where $Q$, $\Delta V$, and $m$ are the average charge during the CV process, potential window, and loading mass, respectively. The loading mass of MnO$_2$ in the nitridated porous titania sphere film was larger than that in the nitridated shell film due to the larger surface area of the nitridated porous titania sphere film (19.6 and 11.4 $\mu$g for porous sphere and hollow shell samples, respectively). Figure 10a shows the specific capacitances of both samples as a function of scan rate together with the corresponding areal capacitances for comparison. Based on the measured specific capacitances, the MnO$_2$/nitridated shell sample achieved better electrochemical properties by about a 2.5-fold larger capacitance through scan rates from 5 to 100 mV s$^{-1}$. It should be noted that the specific capacitances of the MnO$_2$/nitridated shells dropped with the time of MnO$_2$ deposition, which verifies that only a thin layer of MnO$_2$ on the surface of nitridated shells can be utilized as an electrochemically active area (Figure S13, Supporting Information). Cycling performance is one of the most important factors in determining supercapacitor properties. Cycling stability tests of MnO$_2$/nitridated shells (porous and hollow) samples were conducted at a scan rate of 200 mV s$^{-1}$ for 1000 cycles.
electrodes maintained their initial capacitances up to 1000 cycles, which reveals a good long-term cyclic performance.

3. Conclusion

We have demonstrated that nitridated hollow shells can be produced via a simple nitridation process and that facile 2D self-assembly of these shells enables the creation of a robust monolayer film, which can be exploited as a supercapacitor electrode through a binder-free approach. The increased electrical conductivity due to the formation of TiN and functionalization with hydroxyl groups on the surface of the nitridated shells greatly enhance the electrochemical performance compared to a porous TiO$_2$ sphere electrode. In addition, the areal capacitance of the nitridated shell electrode can be tuned by making a multi-layered film electrode, which shows a linear increase between the number of layers and the areal capacitance. Furthermore, we have shown that the nitridated shell film can be an excellent scaffold to support other pseudocapacitive materials to produce composite structures with greatly improved electrochemical performance, due to the high electrical conductivity of nitride phase and the short diffusion path of the hollow structures.

4. Experimental Section

Synthesis of Hollow TiO$_2$ Spheres: Hollow TiO$_2$ spheres were obtained by following a process previously reported by our group.$^{[11a]}$ In a typical synthesis, spherical colloidal silica templates were first prepared via the Stöber process. Tetraethyl orthosilicate (TEOS, 3.44 mL) was added into a mixture of water (13.2 mL), aqueous ammonium hydroxide (28%, 2.48 mL), and ethanol (92 mL), with a reaction time of 4 h. For the conformal coating of TiO$_2$, hydroxypropyl cellulose (HPC, 0.3 g) was dissolved in ethanol (80 mL) and water (0.48 mL) and to this solution was added ethanol (20 mL) and stirred for 30 min. Next, titanium n-butoxide (4 mL) in ethanol (18 mL) was injected into the above solution by syringe pump at a pumping rate of 0.5 mL min$^{-1}$, followed by heating to 85 °C for 100 min, resulting in the formation of SiO$_2$@TiO$_2$ spheres. Then the washed SiO$_2$@TiO$_2$ sample was redispersed in 80 mL H$_2$O, mixed with an aqueous NaOH solution (2.5 M, 5 mL), followed by shaking the mixture for 6 h. The resulting hollow shells were redispersed in 40 mL H$_2$O$_2$ mixed with an aqueous HCl solution (0.1 M, 10 mL) to protonate the titanate species.$^{[13b]}$ The product was finally washed, dried, and calcined in air at 800 °C for 3 h to obtain anatase TiO$_2$ hollow spheres.

Nitrification of TiO$_2$ Shells: The as-prepared hollow TiO$_2$ spheres were placed in a quartz tube furnace under Ar and NH$_3$, at flow rates of 80 and 20 mL min$^{-1}$, respectively. The temperature was ramped at 2 °C min$^{-1}$ and maintained at the designated temperature (700, 750, 800, and 900 °C) for 2 h. After being cooled to room temperature, nitridated TiO$_2$ shells were obtained as deep blue/ black powders.

Characterization: The morphology of the samples were investigated with scanning electron microscopy (SEM, XL 30) and transmission electron microscopy (TEM, Philips Tecnai 12, 200 kV). Powder XRD patterns were obtained with a Bruker D8 Advance Powder X-ray diffractometer using Cu K$_\alpha$ radiation. The mass of MnO$_2$ deposited on the nitridated film was measured by Inductive Coupled Plasma-Atomic Emission Spectroscopy (ICP-AES, PerkinElmer, Optima 2000 DV). X-ray photoelectron spectroscopy (XPS) characterization was performed by using a Kratos AXIS ULTRA$^{[12]}$ XPS system equipped with an Al K$_\alpha$ monochromated X-ray source and a 165-nm electron energy hemispherical analyzer. The binding energy was calibrated for each sample by referencing the C 1s peak to 284.6 eV. The nitrogen adsorption isotherm was studied by using a nitrogen physisorption instrument (Quantachrome NOVA 4200e) at 77 K.

Preparation of Electrode and Electrochemical Tests: The electrode was prepared by exploiting an assembled film of spheres on a water surface, followed by transferring the film onto a solid substrate. TiO$_2$ and nitridated shells were dispersed in 1-butanol by ultrasonication. This suspension was dropped on a water surface in a Petri dish with a pipette until a robust film was formed. The film was then scooped up by an ITO glass substrate repeatedly to make a multi-layer film. For the deposition of MnO$_2$, on the nitridated film, the nitridated film was placed in a vial containing KMnO$_4$ solution (10 mL, 0.1 M) under magnetic stirring. Then, ethanol (5 mL) was dropped into the vial for different amounts of time (2–30 min, reaction time) and the film was washed with DI water, followed by drying in an oven for 30 min. All the electrochemical data were obtained by using a three-layer film electrode by repeating the transfer process three times. The electrochemical properties of the samples were measured using cyclic voltammetry (CV) and galvanostatic charge-discharge measurements in a conventional three-electrode system with a potentiostat (VersaStat 4, Princeton Applied Research). The working electrode was the as-prepared TiO$_2$ or nitridated shell film (three layers) with an electrode area of 1 cm$^2$. The reference and counter electrodes were Ag/AgCl (1 M KCl) and a platinum wire, respectively. Mott-Schottky plots were obtained at 10 000 Hz. The cyclic performance of the electrodes was investigated by CV measurements at a scan rate of 200 mV s$^{-1}$. All the electrochemical tests were performed in 1 M Na$_2$SO$_4$ aqueous solution at room temperature after purging with nitrogen gas for 20 min.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author. It includes additional electrochemical data of TiO$_2$ and shells nitridated at different temperatures, TEM image of the nitridated shells nitridated at different temperatures, TEM image of the nitridated hollow shells, and XPS spectrum showing the Mn 2p levels of the MnO$_2$/nitridated film.

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